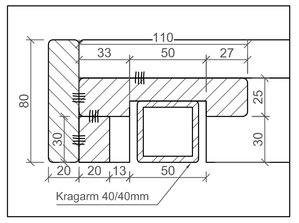
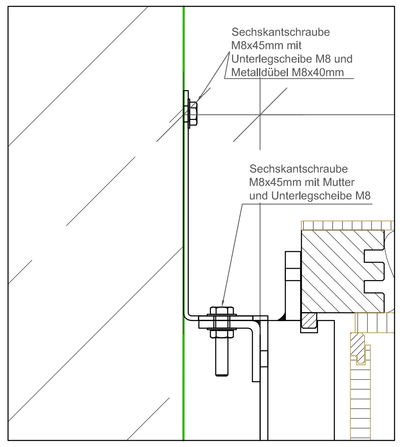
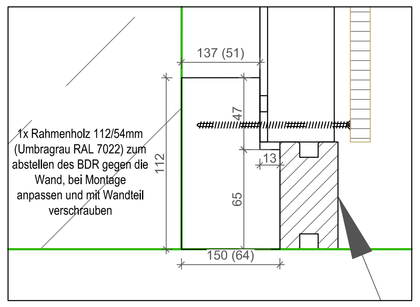
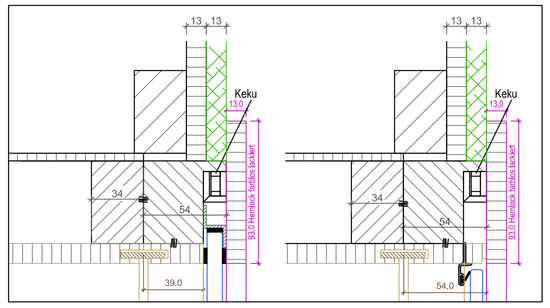
Detail: Vertikalschnitt Liege/ Kragarm M 1:2



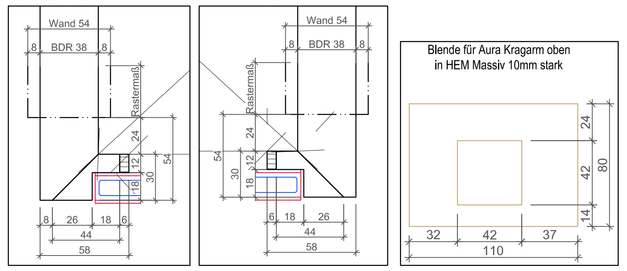


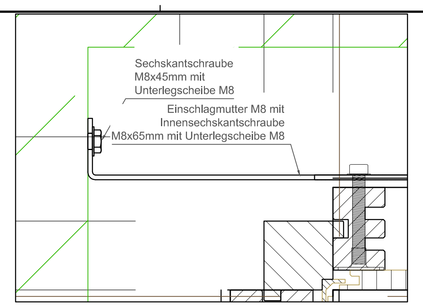


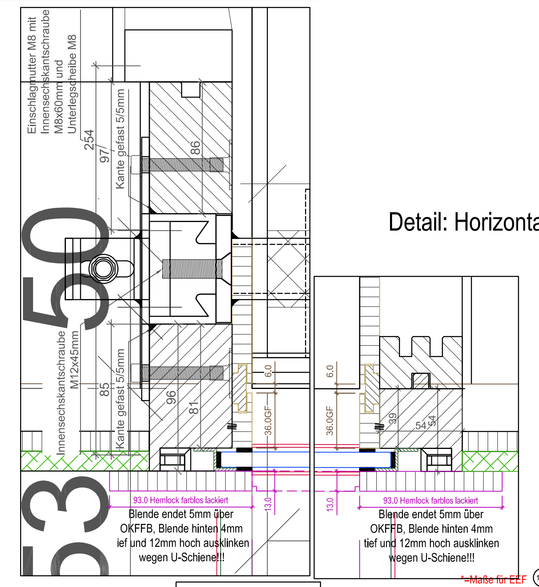
Detail: Vertikalschnitt M 1:2



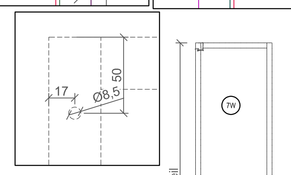
Detail: Bodenrahmen M 1:2

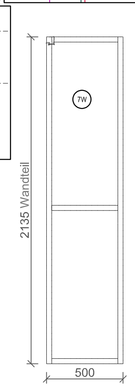


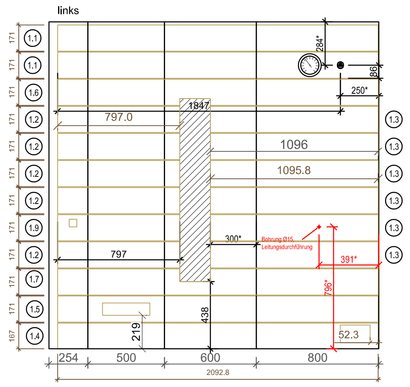


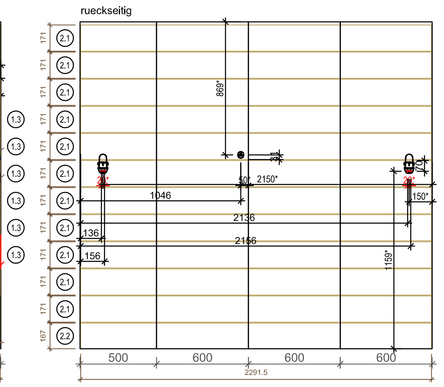


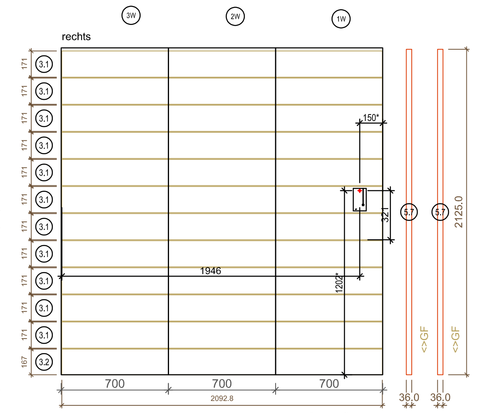
Detail: Horizontalschnitt M 1:2

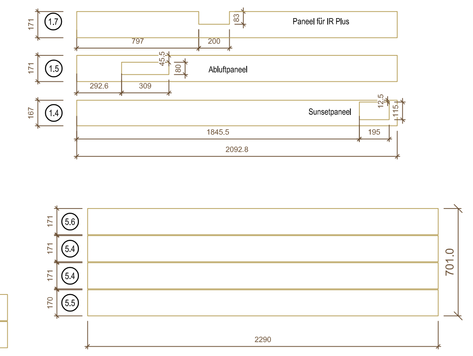




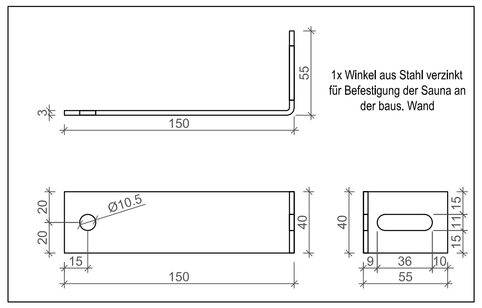


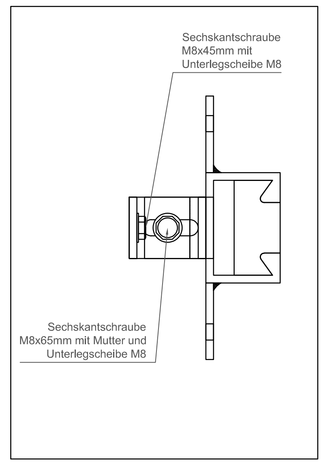


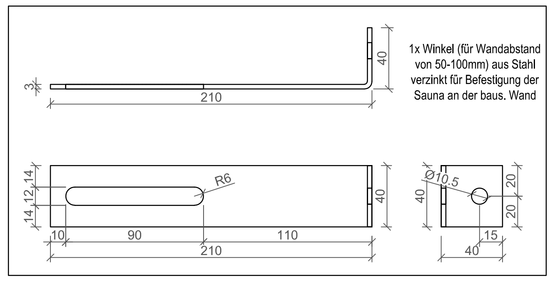




Detail: Vertikalschnitt Kragarm M 1:2







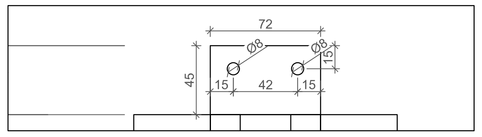
Hemlock Paneele -13mm
Pos.-Stk.-L/B in mm Vrfer. 2019
1,xx=li / 2,xx=ru / 3,xx=re / 4,xx=v / 5,xx=so

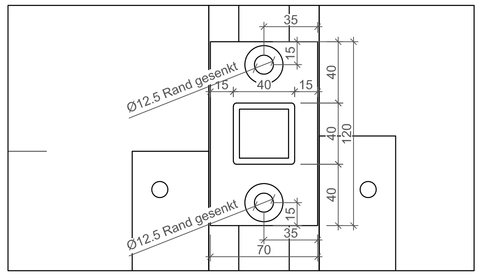
1.1.-2x2092.7/171.0 W_lÜ_obQ_reQ_unQ 4
1.2.-5x797.0/171.0 W_lÜ_obQ_reQ_unQ 4
1.3.-6x1095.8/171.0 W_lÜ_obQ_reQ_unQ 4
1.4.-1x2092.7/167.0 W_lÜ_obQ_reQ_un- 3_BAZ
1.5.-1x2092.7/171.0 W_lÜ_obQ_reQ_unQ 4_BAZ
1.6.-1x2092.7/171.0 W_lÜ_obQ_reQ_unQ 4_BAZ
1.7.-1x2092.7/171.0 W_lÜ_obQ_reQ_unQ 4_BAZ
1.8.-1x895.8/171.0 W_lÜ_obQ_reQ_unQ 4_BAZ
1.9.-1x797.0/171.0 W_lÜ_obQ_reQ_unQ 4_BAZ
2.1.-13x2291.5/171.0 W_lÜ_obQ_reQ_unQ 4
2.2.-1x2291.5/167.0 W_lÜ_obQ_reQ_un- 3
3.1.-11x2092.8/171.0 W_lÜ_obQ_reQ_unQ 4
3.2.-1x2092.8/167.0 W_lÜ_obQ_reQ_un- 3
5.1.-1x2320.0/700.0 D_lr_obK_re-_unK 2
5.2.-1x2320.0/700.0 D_lr_ob-_re-_unK 1
5.3.-1x2320.0/700.0 D_lr_obK_re-_un- 1
5.4.-2x2290.0/171.0 B_lr_obQ_re-_unQ 2
5.5.-1x2290.0/170.0 B_lr_obQ_re-_un- 1
5.6.-1x2290.0/171.0 B_lr_ob-_re-_unQ 1
5.7.-2x2125.0/36.0 W_lr_ob-_re-_un- 0
5.8.-1x2326.0/54.0 D_lr_obK_re-_un- 1

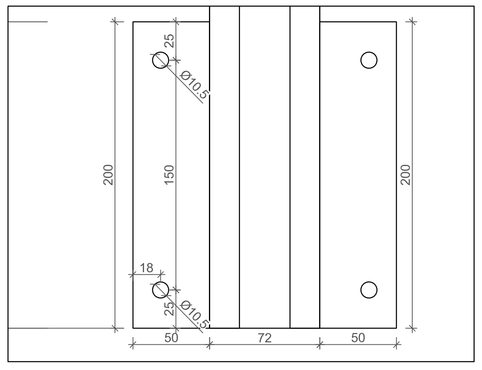
PVF:
- Wandpaneele komplett nuten
-> 2 x Paneel 3 zus. als Ersatz
- T-Federn HEM fertigen

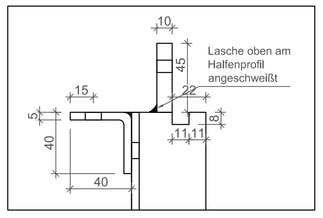
AEF:
- Luftleitbrett lose mitgeben!
- zusätzlich Verstärkungsbrett für Falzleiste einziehen

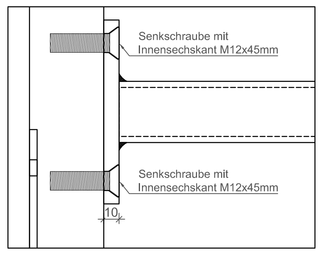
Montagehinweis:
Paneele von oben nach unten montieren

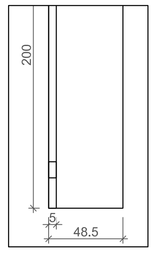












Material für Kragarm von Firma Klafs:

16x Einschlagmutter M8
(werden im Wandteil verbaut)
1x Metalldübel M8x40mm (Art.Nr.: 104007)
(gehen lose mit)
1x Rahmenholz 112/54mm mit Ausklinkung
(Umbragrau RAL 7022)

Material für Befestigungswinkel Wand von Firma Klafs:

1x Einschlagmutter M8
(werden im Wandteil verbaut)
1x Metalldübel M8x40mm (Art.Nr.: 104007)
(gehen lose mit)

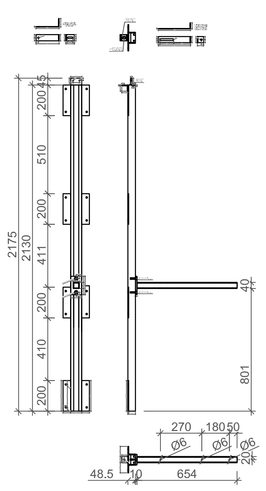
Material für Kragarm von Vorlieferant:

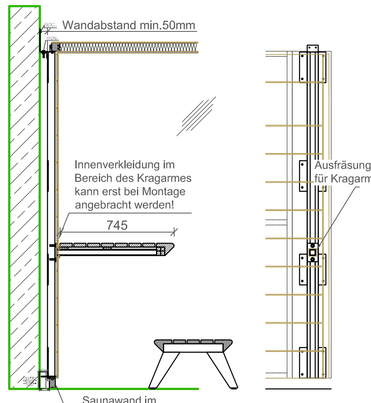
1x Kragarm aus Stahl verzinkt
1x Winkel aus Stahl verzinkt
16x Sechskantschraube M8x60mm
19x Unterlegscheibe M8
4x Innensechskantschraube M12x45mm
4x Klemmbolzen Halfenschiene
2x Sechskantschraube M8x45mm
1x Mutter M8

Material für Befestigungswinkel Wand von Vorlieferant:

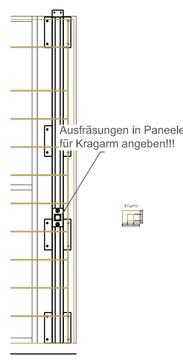
1x Winkel aus Stahl verzinkt
1x Innensechskantschraube M8x65mm
1x Sechskantschraube M8x45mm
2x Unterlegscheibe M8

1x Kragarm aus Halfenschienen hergestellt in Stahl verzinkt

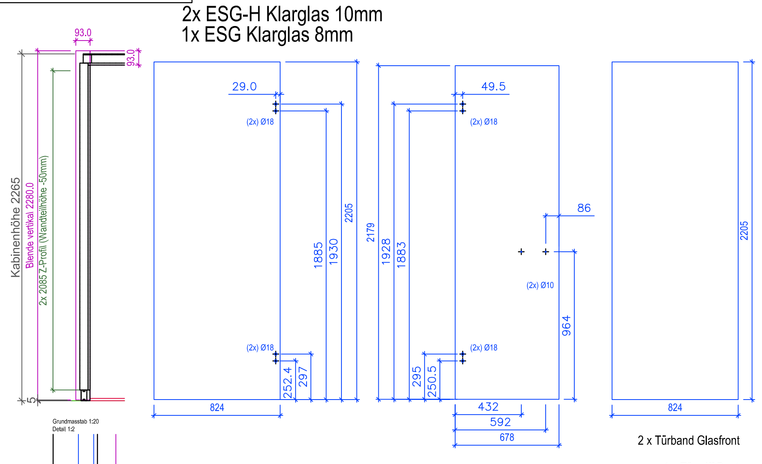


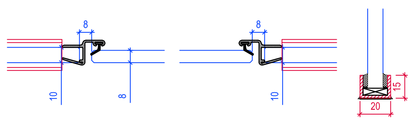


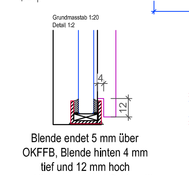
Wandansicht für Kragarme und Ausschnitte in der Innenverkleidung



2x ESG-H Klarglas 10mm
1x ESG Klarglas 8mm







Blende endet 5 mm über OKFFB. Blende hinten 4 mm tief und 12 mm hoch ausklinken wegen U-Schiene!!!

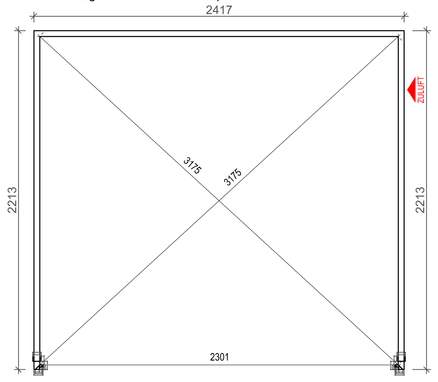
2 x Türband Glasfront

1 x Türgriff Duet

2 x Alu U-Schiene
Farbe: mattchrom EV 1

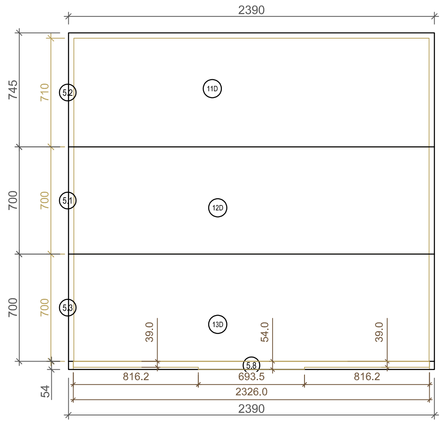
2 x Dichtprofil 180°
Farbe: transparent

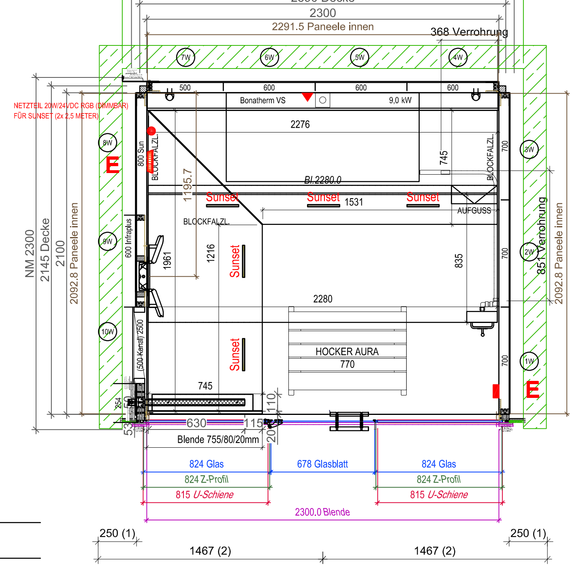
Bodenrahmen grau 120mm hoch zzgl. 2x150
bei Montage bitte auf 70 mm anpassen

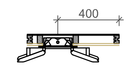


13 mm Spanplatten											
Bezeich	Pos	Länge	Breite	Mng	Lief. art	Schräge un	Schräge li	Schräge ob	Schräge re	KA. nr.	Etikett
	1	2300	250	2	KOM						
	2	500	1467	2	KOM						

Decke abgehängt







WANDTEILE
2135

INNENVERKLEIDUNG
Hemlock Paneel horizontal

AUSSENVERKLEIDUNG :
VW im P3 13mm Spanplatte RH: 2700mm
siehe Materialliste

Decke abgehängt
gem. ZNG

ECKPFOSTEN
2 x 2135

BONATHERMWAND AURA
2292/701/HEMLOCK PANEEL
AUSKLINKUNG =
+ ABSTANDSMATERIAL

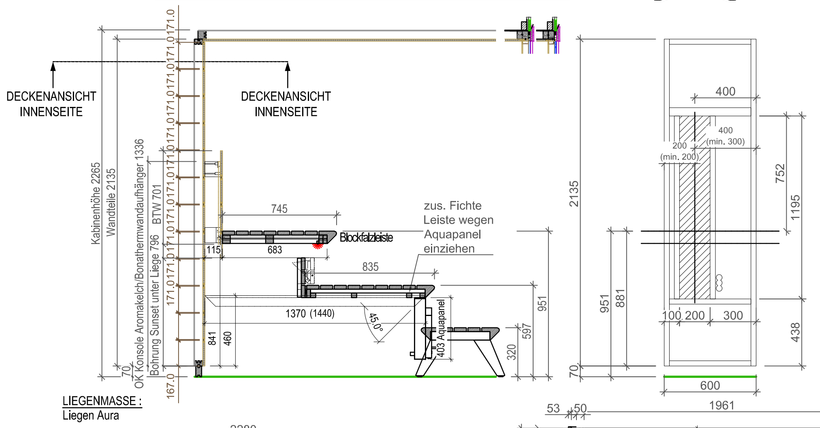
UNTERBAU
FALZLEISTE 2 x 683
FALZLEISTE 1 x 1440, 1 x 1370
FALZLEISTE
FALZLEISTE
ANSCHLAGKLOTZ
BLOCKFALZLEISTE von LIF
FALZLEISTE
LEISTE
LEISTE
HOCKER AURA 770

Fertigungshinweis:

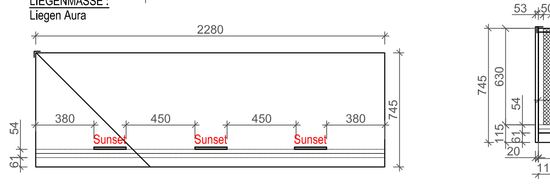
Achtung die obere Querblende der Glasfront 1x zusätzlich als Ersatz mit 2350mm (+50mm) Länge mitgeben!!!

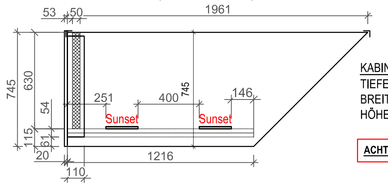
- TEMPERATURSENSOR
- STB1
- FEUCHTEFÜHLER
- THERMOMETER
- Steuerung 21033 extern 5m
- INDIRKETE BELEUCHTUNG BONATHERMWAND

NETZTEIL 20W/24VDC RGB (DIMMBAR) FÜR SUNSET (2x 2,5 METER) — 2,5 m



LIEGENMASSE :
Liegen Aura





Ausklinkung Kragarm obere Liege

KABINEN MASSE :
TIEFE : 2300
BREITE : 2500
HÖHE : 2265

ACHTUNG FUSSBODENHEIZUNG!!!

Artikel	2		
EEF	1		
LIF	1		
BOF	0		
BRF	1		
ABF	1		
TUF	0		
RTK	1		
BEM	0		
SKP	1		
STF	1		
SEF	0		
BWF	1		
ZUF	1		
OBB	1		
MKP	0		
EGF	0		
PEM	1		
IBF	1		
MEI	1		
EK	0		
STK	0		
MBF	0		
DOP	0		
ZVG	15		

INDEX	DATUM	ID	ÄNDERUNGEN
d			
c			
b			
a			

KLAFS
MY SIGNATURE AND SPA
KLAFS GmbH & Co. KG
Erich-Klafs-Strasse 1-3
74523 Schwäbisch Hall
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Fax +49 (0)791 501-248
E-Mail info@klafs.com
Web www.klafs.com

Sauna AURA Hemlock Paneel/Wasserfeste Spanplatte
4 Eck / SANARIUM B mit Bonathe

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MAßSTAB	1:20
AUFTRAG	911245-AV001
DATUM	04.10.2022
ANGELEGT	c.ziegler
BEARBEITET	Bearbeiter1